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freed as necessary to permit internal examination of the tank or tanks designated by the marine inspector. The owner or operator shall arrange for an examination of the fuel tanks of each vessel during an internal structural examination at intervals not to exceed five years.

- (b) Integral non-double-bottom fuel oil tanks need not be cleaned out and internally examined if the marine inspector is able to determine by external examination that the general condition of the tanks is satisfactory.
- (c) Double-bottom fuel oil tanks on vessels less than 10 years of age need not be cleaned out and internally examined if the marine inspector is able to determine by external examination that the general condition of the tanks is satisfactory.
- (d) All double-bottom fuel oil tanks on vessels 10 years of age or older but less than 15 years of age need not be cleaned out and internally examined if the marine inspector is able to determine by internal examination of at least one forward double-bottom fuel oil tank, and by external examination of all other double-bottom fuel oil tanks on the vessel, that the general condition of the tanks is satisfactory.
- (e) All double-bottom fuel oil tanks on vessels 15 years of age or older need not be cleaned out and internally examined if the marine inspector is able to determine by internal examination of at least one forward, one amidships, and one aft double-bottom fuel oil tank, and by external examination of all other double-bottom fuel oil tanks on the vessel, the general condition of the tanks is satisfactory.

[CGD 84-024, 52 FR 39652, Oct. 23, 1987, as amended by CGD 84-024, 53 FR 32231, Aug. 24, 1988]

Subpart 71.55—Repairs and Alterations

§71.55-1 Permission required.

- (a) No repairs or alterations affecting the safety of the vessel with regard to the hull, machinery, or equipment, shall be made without the knowledge of the Officer in Charge, Marine Inspection.
- (b) Drawings of alterations shall be approved before work is started, unless

deemed unnecessary by the Officer in Charge, Marine Inspection.

(c) Drawings will not be required for repairs in kind.

§71.55-5 Inspection required.

- (a) An inspection, either general or partial depending upon the circumstances, shall be made whenever any important repairs or alterations are undertaken.
 - (b) [Reserved]

Subpart 71.60—Special Operating Requirements

- § 71.60-1 Inspection and testing required when making alterations, repairs, or other such operations involving riveting, welding, burning or like fire-producing actions.
- (a) The provisions of "Standard for the Control of Gas Hazards on Vessels to be Repaired," NFPA No. 306, published by National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02269, shall be used as a guide in conducting the inspections and issuance of certificates required by this section.
- (b) Until an inspection has been made to determine that such operation can be undertaken with safety, no alterations, repairs, or other such operations involving riveting, welding, burning, or like fire-producing actions shall be made:
- (1) Within or on the boundaries of cargo tanks which have been used to carry combustible liquid or chemicals in bulk; or,
- (2) Within or on the boundaries of fuel tanks; or,
- (3) To pipe lines, heating coils, pumps, fittings, or other appurtenances connected to such cargo or fuel tanks.
- (c) Such inspections shall be made and evidenced as follows:
- (1) In ports or places in the United States or its territories and possessions the inspection shall be made by a marine chemist certificated by the National Fire Protection Association; however, if the services of such certified marine chemist are not reasonably available, the Officer in Charge, Marine Inspection, upon the recommendation of the vessel owner and his contractor or their representative,

shall select a person who, in the case of an individual vessel, shall be authorized to make such inspection. If the inspection indicated that such operations can be undertaken with safety, a certificate setting forth the fact in writing and qualified as may be required, shall be issued by the certified marine chemist or the authorized person before the work is started. Such qualifications shall include any requirements as may be deemed necessary to maintain, insofar as can reasonably be done, the safe conditions in the spaces certified throughout the operation and shall include such additional tests and certifications as considered required. Such qualifications and requirements shall include precautions necessary to eliminate or minimize hazards that may be present from protective coatings or residues from cargoes.

(2) When not in such a port or place, and a marine chemist or such person authorized by the Officer in Charge, Marine Inspection, is not reasonably available, the inspection shall be made by the senior officer present and a proper entry shall be made in the vessel's logbook.

(d) It shall be the responsibility of the senior officer present to secure copies of certificates issued by the certified marine chemist or such person authorized by the Officer in Charge, Marine Inspection. It shall be the responsibility of the senior officer present, insofar as the persons under his control are concerned, to maintain a safe condition on the vessel by full observance of all qualifications and requirements listed by the marine chemist in the certificate.

[CGD 84–024, 52 FR 39652, Oct. 23, 1987, as amended by GCD 95–072, 60 FR 50463, Sept. 29, 1995]

Subpart 71.65—Plan Approval

§71.65-1 General.

(a) The list of required plans is general in character, but includes all plans in §71.65-5 which normally show construction and safety features coming under the cognizance of the Coast Guard. In the case of a particular vessel, all of the plans enumerated may not be applicable, and it is intended that only those plans and specifica-

tions be submitted as will clearly show the vessel's arrangement, construction and required equipment.

(b) In the list of required plans in §71.65–5 the items which must be approved by the American Bureau of Shipping for vessels classed by that organization are indicated by an asterisk. When prints bearing record of such approval by the American Bureau of Shipping are forwarded to the Coast Guard they will in general be accepted as satisfactory except insofar as the law or the Coast Guard regulations contain requirements which are not covered by the American Bureau of Shipping.

(c) Plans and specifications for cargo gear shall be approved by either a recognized classification society or the International Cargo Gear Bureau, Inc., whose home office is located at 321 West 44th Street, New York, NY 10036; on the Internet at http://www.icgb.com.

[CGFR 65-50, 30 FR 16895, Dec. 30, 1965, as amended by CGD 95-028, 62 FR 51204, Sept. 30, 1997; USCG-2008-0906, 73 FR 56510, Sept. 29, 2008]

§ 71.65-5 Plans and specifications required for new construction.

- (a) General. (1) Specifications.
- (2) General Arrangement Plan of decks, holds, inner bottoms, etc., and including inboard and outboard profile.
 - (b) Hull structure. 1
- (1) *Inner Bottom Plating and Framing.
- (2) *Midship Section.
- (3) *Shell Plating and Framing.
- (4) *Stem, Stern Frame, and Rudder.
- (5) *Structural Deck Plans for Strength Decks.
- (6) *Pillars and Girders.
- (7) *Watertight and Oiltight Bulkheads.
- (8) *Foundations for Main Machinery and Boilers.
- (9) *Arrangement of Ports, Doors, and Airports in Shell Plating.

¹The Asterisk (*) indicates items that are approved by the American Bureau of Shipping for vessels classed by it. Items approved the American Bureau of Shipping are generally accepted as satisfactory unless the law or Coast Guard regulations contain requirements that are not covered by the American Bureau of Shipping.